



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	22	32820	CONNECTOR	1		
2	32	823229A 4	HOSE ASSEMBLY (6.750 Inches)	1		
3	54	815504104	CLAMP	1		
4		848578	VALVE-Crankcase Vent	1		
5	25	811553	GROMMET	1		11
6	10	812567	SCREW (.375-16 x 1.625)	4		11
7	12	45175	WASHER	12		9,11
8	54	64628 1	LIFTING EYE	2		11
9	22	36382	PLUG-Manifold	4		11
10	10	848160	SCREW (.375-16 x 1.380)	8		11
11		848554A 2	MANIFOLD ASSEMBLY-Intake	1	(BLUE)	11
12	27	818188 1	GASKET	2		12,11
13		811573	PUMP ASSEMBLY-Water	1		11
14	27	49110	GASKET	2		12
15	22	61162	PLUG (.500)-Circulating Pump	1		11
16	10	811574	SCREW (.375-16 x 1.750)	4		11
17		19692 1	PULLEY	1	(BLUE)	
18	13	39107	LOCKWASHER (.312)	4		
19	10	47277	SCREW (.312-24 x .750)	4	(STEEL - USE WITH LOCKWASH)	
19	10	849198	SCREW (.312-24 x .750)	4	(SS - USE WITHOUT LOCKWASH)	13
20	57	816034	V BELT	1		
21	10	811559	BOLT	1		11
22	13	14759	LOCKWASHER	1		11
23	12	49103	WASHER	1		11
24	10	35870 1	SCREW (.375-16 x 2.00)	3		11
25	13	35048	LOCKWASHER (.375)	3		11
26	12	34714	WASHER	3		11
27		90081 4	PULLEY	1	(BLUE)	9,11
28		850461	BALANCER	1		11
29	10	850455	SCREW	10		11
30		850459	COVER ASSEMBLY-Front	1		11
31	26	821947 1	SEAL-Oil	1		12
32	27	850456	GASKET-Front Cover	1		12,11
33		816073	SHIELD-Heat	1		11
-	27	818572A97	GASKET SET-Engine Overhaul	1		9
-	27	818572A98	GASKET SET-Engine Overhaul	1		